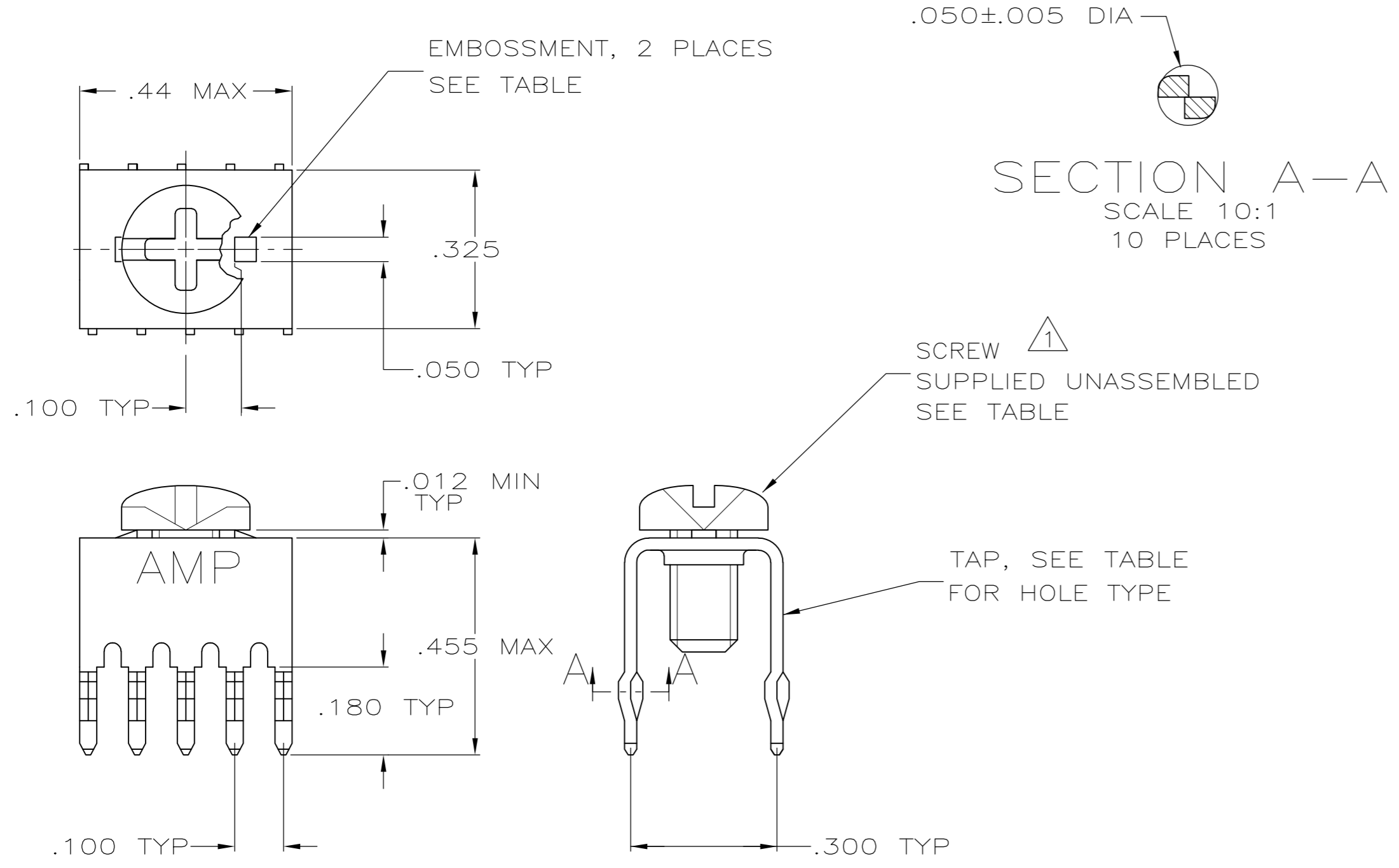
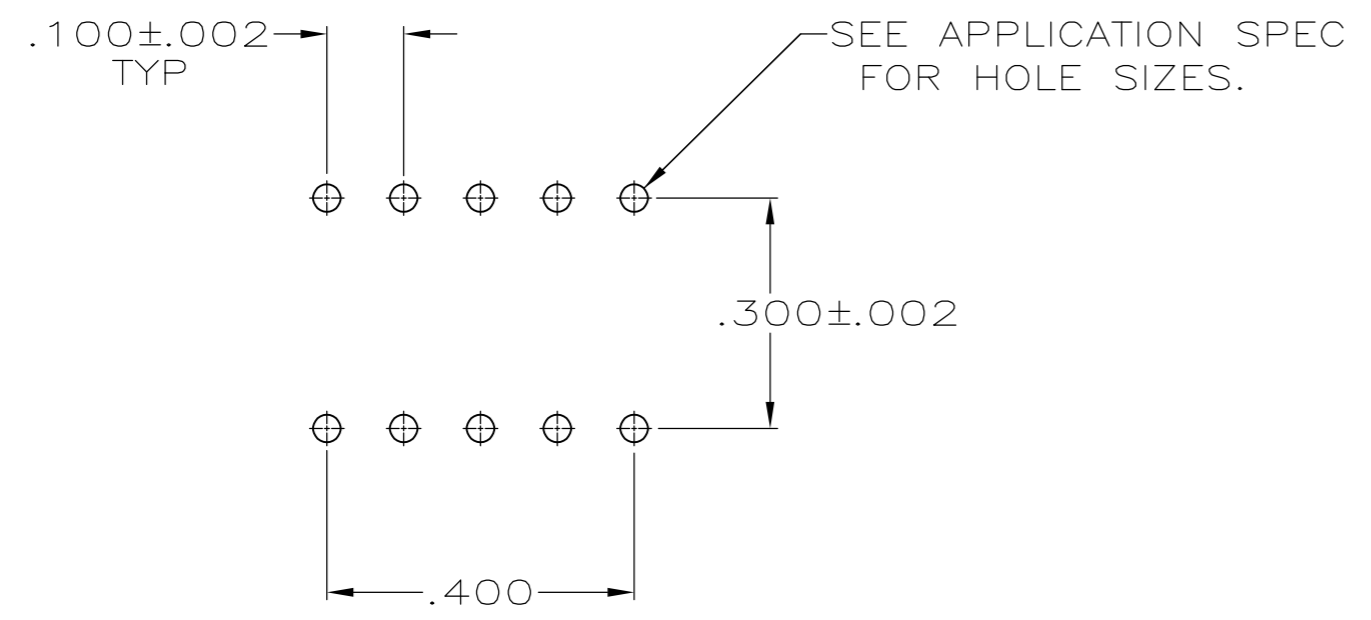


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
GP	00	M1	REVISED PER ECO-11-004835		11MAR11	RK	HMR



- ① TO PREVENT THREAD STRIPPING, SCREW TORQUE SHOULD NOT EXCEED 9 IN LBS.
- ② TAP HOLE IS 6-32UNC-2B, TWO MIN THREADS.
- ③ TAP HOLE IS M4 X 0.7, TWO MIN THREADS.
- ④ TAP: .000150 TIN-LEAD OVER .000050 NICKEL.
- ⑤ TAP: .000150 TIN OVER .000050 NICKEL.



FINISH	HOLE TYPE	SCREW	EMBOSSMENT	PART NUMBER
⑤	②	993879-1	YES	9-55558-1
	②	NO	YES	9-55558-0
④	③	NO	YES	1-55558-1
SUPERSEDED BY -4	②	993879-1	NO	55558-8
④	②	NO	NO	55558-7
	②	993879-1	YES	55558-4
	②	NO	YES	55558-3

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. McCLINTON 1-11-88	TE Connectivity	
DIMENSIONS: INCHES		CHK R. STONE 1-11-88	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .008 4 PLC ± - ANGLES ± -		APVD M. GALLOWAY 1-11-88	TAP, POWER DISTRIBUTION	
MATERIAL COPPER ALLOY 725.		PRODUCT SPEC -	SIZE A2	CAGE CODE 00779
FINISH ④⑤		APPLICATION SPEC 114-11000	DRAWING NO C=55558	RESTRICTED TO -
CUSTOMER DRAWING		WEIGHT -	SCALE 4:1	SHEET 1 of 1
		REV M1		